

## SERVICE BULLETIN NO. 406

ORIG.

PROJ.

DATE 6-26-59

FOR AIRPLANE / EQUIPMENT SERIAL NO.

TITLE COCKPIT OXYGEN PLUMBING REVISION

PURPOSE ALLEVIATE CONGESTED CONDITION  
BEHIND SIDE CONSOLE

WORK COMPLETED

DATE

FOREMAN

INSPECTOR

APPLICATION - 342, 343, 344, 347, 348, 349, 350, 351,  
352, 353, 356, 358, 359, 360, 362, 363, 367, 368, 370, 372, 373, 374, 375, 376,  
378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393,  
394, 395

WHEN TO BE DONE

100 HR INSPECTION

EST. MAN. HOURS TO COMPLETE

10 HRS.

KIT

H158-13 T.A.

1 REQ.

743B12

CLIP

1 REQ.

-14 T.A.

1 REQ.

AN520-10R8

SCREW

10 REQ.

-15 T.A.

1 REQ.

NA5679A3W

NUT

10 REQ.

-16 T.A.

1 REQ.

AN780-3 NIPPLE

MS21919 DG3 CLAMP

1 REQ.

MS21919 DG4 CLAMP

1 REQ.

REF. DWG. NO.

E &amp; M MANUAL

NOT AFFECTED

APPROX. AVAILABILITY DATE OF KIT AT WRAMA

WEIGHT AND BALANCE CHANGE NONE

UR's THIS BULLETIN CORRECTS EMERG.  
U.R. 59-189

SPARES, ETC. NOT AFFECTED

SPECIAL TOOLS REQUIRED NONE

KIT COMPLETED BY

CONTRACTOR

DATE

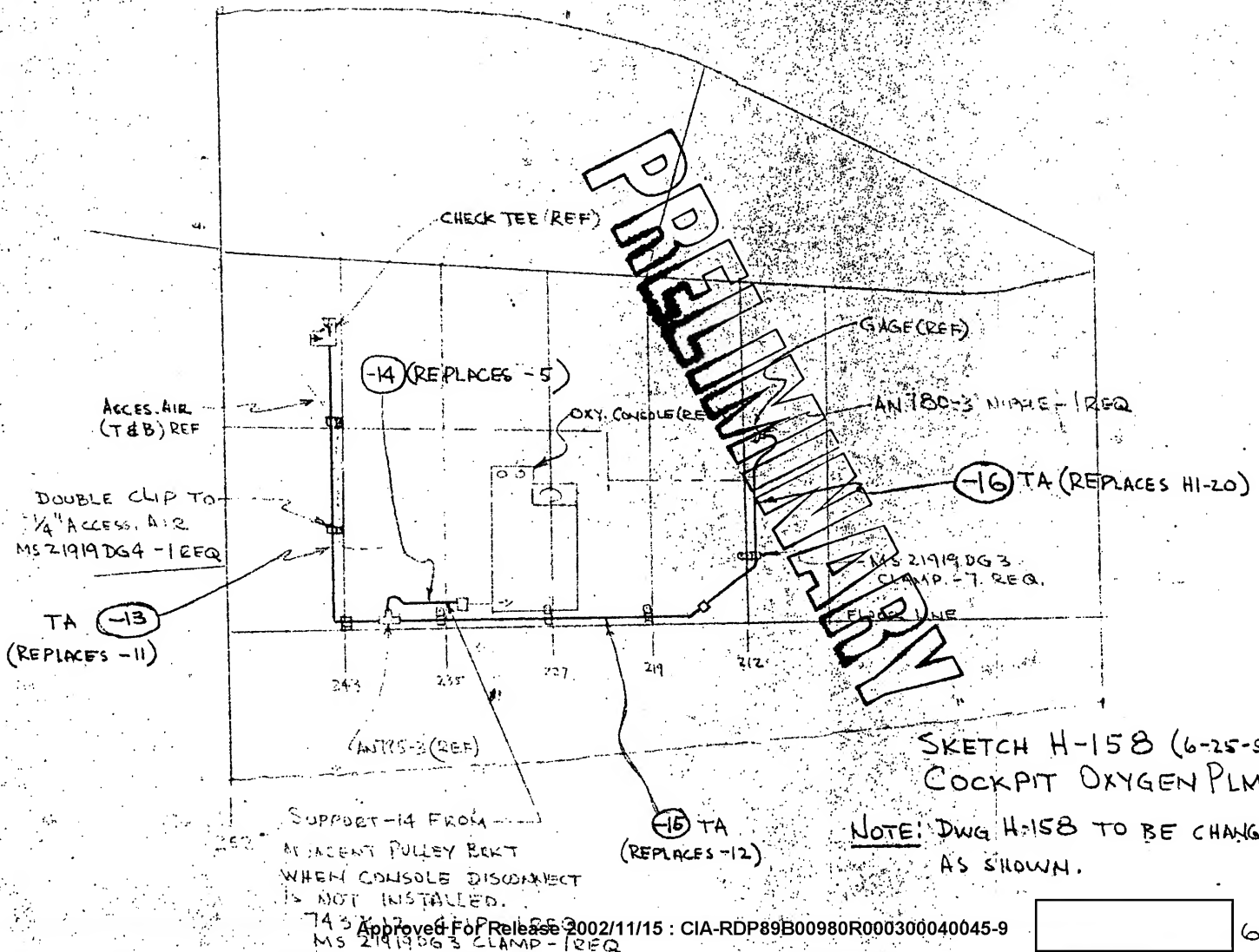
INSPECTOR

## DESCRIPTION OF CHANGE

1. Remove H158-11, -12, -5 & H1-20 Tubes
2. Install H158-13, -14, -15, & -16 Per Ref. Dwg.
3. Replace existing fitting in pressure gage with AN780-3 Nipple
4. At 1800  $\pm$  100 psi, soap check all new & previously broken connections.  
No leakage allowed.

NOTE: Leakage at bottle connection may require new O-Ring (P/N WK 200573)

AUTHORITY FOR ISSUE: CHANGE PROPOSAL NO. LAC-38



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